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Chevrolet Europe

Cruze

Front End Upper Tie Bar Support Sectioning - MAG Welding

Note : According to different corrosion warranties, only the regional mandatory joining methods are allowed.

Removal Procedure

Warning : Refer to [Approved Equipment for Collision Repair Warning](#) in the Preface section.


Warning : Refer to [Collision Sectioning Warning](#) in the Preface section.

Warning : Refer to [Glass and Sheet Metal Handling Warning](#) in the Preface section.

- Disable the SIR System. Refer to [SIR Disabling and Enabling](#).
- Disconnect the negative battery cable. Refer to [Battery Negative Cable Disconnection and Connection](#).
- Remove all related panels and components.
- Visually inspect the damage. Repair as much of the damage as possible.
- Remove the sealers and anti-corrosion materials from the repair area, as necessary. Refer to [Anti-Corrosion Treatment and Repair](#).



- Locate and mark all the necessary factory welds of the bonnet front bumper bracket (1).



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